



Tarnoform® 500 GF5			
POM-GF25			Grupa Azoty S.A.
Rheological properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	6	cm³/10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage, parallel	0.8	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4	%	ISO 294-4, 2577
Melt flow index, MFI	8	g/10min	ISO 1133
MFI temperature	190	°C	ISO 1133
MFI load	2.16	kg	ISO 1133
Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	8900	MPa	ISO 527-1/-2
Tensile Strength	110	MPa	ISO 527-1/-2
Strain at break	1.8	%	ISO 527-1/-2
Charpy impact strength (+23°C)	25	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5	kJ/m²	ISO 179/1eA
Flexural modulus (23°C)	8000	MPa	ISO 178
Izod Impact notched, 23°C	5	kJ/m²	ISO 180/1A
Ball indentation hardness	205	MPa	ISO 2039-1
Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature (10°C/min)	167	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	160	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	155	°C	ISO 306
Coeff. of linear therm. expansion, parallel	40	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	IEC 60695-11-10
Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	4.2	-	IEC 60250
Dissipation factor, 1MHz	95	E-4	IEC 60250
Volume resistivity	1E12	Ohm*m	IEC 60093
Surface resistivity	1E13	Ohm	IEC 60093
Electric strength	30	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
Other properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Water absorption	0.8	%	Sim. to ISO 62
Humidity absorption	0.17	%	Sim. to ISO 62
Density	1590	kg/m³	ISO 1183
Characteristics			
Processing		Features	
Injection Molding		Copolymer	

**Delivery form**

Granules, Black, Natural Color

**Applications**

Automotive, Building Construction, Electrical and Electronical